PATENT COOPERATION TREATY

PCT

TRANSLATION INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference R 44449	FOR FURTHER ACTION	See Form PCT/IPEA/416						
International application No.	International filing date (day/month/year)	Priority date (day/month/year)						
PCT/AT2004/000364	21.10.2004	23.10.2003						
International Patent Classification (IPC) or nati	onal classification and IPC							
B23K9/12								
Applicant FRONIUS INTERNATIONAL GMBH								
 This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36. 								
2. This REPORT consists of a total of	4 sheets, incl	luding this cover sheet.						
3. This report is also accompanied by A	NNEXES, comprising:							
a. (sent to the applicant and	to the International Bureau) a total of	sheets, as follows:						
a. (sent to the applicant and to the International Bureau) a total of sheets, as follows: sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).								
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.								
	Bureau only) a total of (indicate type and m	number of electronic carrier(s))						
(setti to the fine financial)	on the one of the oral of the							
, containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).								
4. This report contains indications relati	ng to the following items:							
Box No. I Basis of the	report							
Box No. II Priority								
Box No. III Non-establi	shment of opinion with regard to novelty, i	nventive step and industrial applicability						
Box No. IV Lack of unit	y of invention							
BOX 110. 1	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
Box No. VI Certain doc	uments cited							
Box No. VII Certain defe	ects in the international application							
Box No. VIII Certain observations on the international application								
Date of submission of the demand	Date of completion	of this report						
Name and mailing address of the IPEA/EP	Authorized officer							
Facsimile No.	Telephone No.							

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/AT2004/000364

Box	No. I	I Basis of the report					
1.		th regard to the language, this report is based on the internationa icated under this item.	l application in the language in which it was filed, unless otherwise				
		This report is based on translations from the original language which is the language of a translation furnished for the purpos	into the following language, see sof:				
		international search (Rule 12.3 and 23.1(b))					
		publication of the international application (Rule 12.4)					
		international preliminary examination (Rule 55.2 and/or	55.3)				
2.	recei	Ith regard to the elements of the international application, this report is based on (replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to its report):					
		the international application as originally filed/furnished					
	\boxtimes	the description:					
		pages 1-15	as originally filed/furnished				
			received by this Authority on				
		pages*	received by this Authority on				
	\boxtimes	the claims:					
		nos 1-20	as originally filed/furnished				
			as amended (together with any statement) under Article 19				
			received by this Authority on				
		nos.*	received by this Authority on				
	\boxtimes	the drawings:					
		sheets 1/5-5/5	as originally filed/furnished				
		sheets*	received by this Authority on				
			received by this Authority on				
		a sequence listing and/or any related table(s) — see Supplemen	tal Box Relating to Sequence Listing.				
3.		The amendments have resulted in the cancellation of:					
		the description, pages					
		the claims, nos.					
		the drawings, sheets/figs					
		the sequence listing (specify):					
4.		This report has been established as if (some of) the amendm they have been considered to go beyond the disclosure as filed	ents annexed to this report and listed below had not been made, since I as indicated in the Supplemental Box (Rule 70.2(c)).				
		the description, pages					
		the claims, nos.					
		the drawings, sheets/figs					
*	If ite	tem 4 applies, some or all of those sheets may be marked "supers					

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		t under Article 35(2) with regard to novelty, inventive step or industrial applicability; nations supporting such statement			
1.	Statement				
	Novelty (N)	Claims	1-20	YES
			Claims		NO
	Inventive	step (IS)	Claims	1-20	YES
			Claims		NO
	Industrial	applicability (IA)	Claims	1-20	YES
			Claims	_	NO

2. Citations and explanations (Rule 70.7)

This report makes reference to the following document:

D1 is regarded as the prior art closest to the subject matter of claim 1. It discloses a method according to the preamble of claim 1.

The subject matter of claim 1 differs from the known method in that during the welding process, at least one mechanical adjustment process is carried out in order to determine the position of the welding wire, the welding wire being used as a sensor.

Therefore, the subject matter of claim 1 is novel (PCT Article 33(2)).

The problem to be solved by the present application can be regarded as that of determining the position of the welding wire in a manner that is more precise than when the current and voltage values are measured.

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

The solution to this problem as proposed in claim 1 of the present application involves an inventive step (PCT Article 33(3)) for the following reasons:

The prior art contains nothing that suggests using the welding wire as a mechanical sensor during the welding process.

Claims 2-20 are dependent on claim 1 and therefore likewise meet the PCT requirements for novelty and inventive step.